

Suggested adjustments



		Spray gun type																	
																			
		Genesi HTE			Genesi GEO HVLP			Genesi HVLP			SLIM HVLP			SLIM			EGO HVLP spot repair		
		150-200 mm			100-150 mm			100-150 mm			100-150 mm			150-200 mm			100-150 mm		
Spraying distance - aircap - car		5,9"-7,9"			3,9"-5,9"			3,9"-5,9"			3,9"-5,9"			5,9"-7,9"			3,9"-5,9"		
		ø nozzle (mm)	Bar (Psi)	Air cap	ø nozzle (mm)	Bar (Psi)	Air cap	ø nozzle (mm)	Bar (Psi)	Air cap	ø nozzle (mm)	Bar (Psi)	Air cap	ø nozzle (mm)	Bar (Psi)	Air cap	ø nozzle (mm)	Bar (Psi)	Air cap
Primer	HPP 108.0600 / 0610 / 0620										1.3	2.0 (29)							
	HPP SEALER 108.0600 / 0610 / 0620	1.3	2.5 (36)																
	DTM 108.0075										1.3-(1.5)	2.0 (29)							
	ETCH PRIMER 108.0990	1.3	2.5 (36)								1.3	2.0 (29)							
	PLASTIC PRIMER 108.7226	1.3	2.5 (36)								1.3	2.0 (29)							
Primer waterborne																			
Basecoat																			
Basecoat Waterborne	AWX WATERBORNE BASES							1.2	2.0 (29)										
	AWX WB - DROP COAT							1.2	1.5 (22)										
Clearcoat	UHP CLEARCOAT RAPID 110.0700	1.3	2.2-2.5 (32-36)																
	UHP CLEARCOAT 110.0710	1.3	2.2-2.5 (32-36)																
	UHP CLEARCOAT PLUS 110.0720	1.3	2.2-2.5 (32-36)																
Single stage	ATX 2K LOW VOC	1.3	2.2-2.5 (32-36)																

The mentioned adjustments are the results of several and accurate test by our technical team	Adjustments
The mentioned adjustments intend to facilitate the application with our products and have to be intended as indicative suggestions	Fan control: fully opened
The mentioned adjustments for the nozzle have to be interpreted: for example 1.2 – (1.3) - 1.2 nozzle diameter suggested by Walcom (1.3) alternative nozzle diameter	Air flow control: fully opened
Walmecc has the right to modify at any time and without any notice in advance any information on this sheet	Material flow control: depending on user "spraying style"
	Genesi: suggested range 3-3.5
	Slim: suggested range 3.5-4.5
	Ego: suggested range 2.5-3.5